



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4435-041
Job Sheet 177849



Part No: D4435-041

Job Qty: 10 ea

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B SHEETS 1,4 IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP REV:B 12.03.06 AS PER DWG REV.B DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	5/25/18	5/25/18	0.00	0.00	Start Up Waterjet		SC 18/05/18
100	Waterjet	10 pcs	5/25/18	5/25/18	0.02	0.69	Waterjet1		SC 18/05/18
110	QC	10 pcs	5/25/18	5/25/18	0.00	0.00	QC2 Waterjet-3		SC 18/05/18
120	QC	10 pcs	5/25/18	5/25/18	0.00	0.00	QC8-4		SC 18/05/18
130	HandFinish	10 pcs	5/25/18	5/25/18	0.00	0.35	HandFinish1		SA 18-06-09
135	QC	10 pcs	5/25/18	5/25/18	0.00	0.00	QC7-3		BL 18-6-11
140	Powdercoat	10 pcs	5/25/18	5/25/18	0.00	0.34	Powdercoat4		DDA 18-6-11
150	QC	10 pcs	5/25/18	5/25/18	0.00	0.00	QC3		1 JUN 05 2018
160	Small Fab	10 pcs	5/25/18	5/25/18	0.00	1.34	Small Fab-6		9-89 38
170	QC	10 pcs	5/25/18	5/25/18	0.00	0.00	QC5		38
190	Packaging	10 pcs	5/25/18	5/25/18	0.00	0.00	Packaging3-2	ST091	AL 18-6-13
200	QC21-SA	10 Ea	5/25/18	5/25/18	0.00	0.00	QC21		21 18-06-14

M 138700

START: 3:15

OD: 1:32

FINISH: 3:45

21 18-06-14

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.4300 sf (.043 ea)	90-Start up Operation	
D4441-1	Rubber Seal	2.9160 ft (.2916 ea)	160-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	0	239	0
160-Small Fab	D4441-1	3	103	0

Part Specifications

Specifications could not be found.

Plex 5/18/18 12:43 PM Dart.Gagnon.Michelle



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Container No: S077415



Part: D4435 - 041

Job No: 177849

Serial No/Batch: S077415

Revision:

Inspector:

Exp Date: 06/03/2018

Instructions:

Date: 06/03/18

54
34
14

